

CLAIMS

The invention claim is:

- 1 ✓ A method for making a piece of simulated stained-glass, comprising the steps of:
- 2 a) providing a vacuum mold die having a working surface;
- 3 b) forming a series of completely flat and smooth, raised and elongated areas on
- 4 the working surface of the vacuum mold die;
- 5 c) laying a sheet of acrylic or plastic over the working surface of the vacuum
- 6 mold die;
- 7 d) vacuum forming the sheet of acrylic or plastic so as to form a sheet of vacuum
- 8 formed acrylic or plastic having recessed flats on a mold-facing surface thereof
- 9 and raised flats on an ambient-facing surface thereof that oppose the recessed
- 10 flats, by virtue of the series of completely flat and smooth, raised and elongated
- 11 areas on the working surface of the vacuum mold die;
- 12 e) glueing pressure sensitive self-stick lead strips to the recessed flats on the
- 13 mold-facing surface of the sheet of vacuum formed acrylic or plastic and the
- 14 raised flats on the ambient-facing surface of the sheet of vacuum formed
- 15 acrylic or plastic; and
- 16 f) forming the piece of simulated stained-glass.

- 1 2. The method as defined in claim 1, wherein said step of providing a vacuum mold die
2 having a working surface includes providing a vacuum mold die having a working
3 surface simulating a texture of a piece of stained glass.


- 1 3. The method as defined in claim 2, wherein said step of providing a vacuum mold die
2 having a working surface simulating a texture of a piece of stained glass includes
3 providing a vacuum mold die having a working surface simulating a texture of a piece
4 of stained glass that is water glass.

- 1 4. The method as defined in claim 2, wherein said step of providing a vacuum mold die
2 having a working surface simulating a texture of a piece of stained glass includes
3 providing a vacuum mold die having a working surface simulating a texture of a piece
4 of stained glass that is granite glass.

- 1 5. The method as defined in claim 2, wherein said step of providing a vacuum mold die
2 having a working surface simulating a texture of a piece of stained glass includes
3 providing a vacuum mold die having a working surface simulating a texture of a piece
4 of stained glass that is beveled diamonds.

- 1 6. The method as defined in claim 1; further comprising the step of laying acrylic jewels
2 on the working surface of the vacuum mold die; and
3 wherein said step of laying acrylic jewels on the working surface of the vacuum mold
4 die occurs directly subsequently to said first forming step.

- 1 7. The method as defined in claim 1; further comprising the step of laying glass on the
2 working surface of the vacuum mold die; and
3 wherein said step of laying glass on the working surface of the vacuum mold die
4 occurs directly subsequently to said first forming step.
- 1 8. The method as defined in claim 1; further comprising the step of laying any other type
2 item on the working surface of the vacuum mold die; and
3 wherein said step of laying any other type item on the working surface of the vacuum
4 mold die occurs directly subsequently to said first forming step.
- 1 9. The method as defined in claim 6, wherein said step of vacuum forming the sheet of
2 acrylic or plastic includes vacuum forming the sheet of acrylic or plastic with the
3 acrylic jewels being attached to, by being sucked into, the sheet of acrylic or plastic for
4 added effects.
- 1 10. The method as defined in claim 7, wherein said step of vacuum forming the sheet of
2 acrylic or plastic includes vacuum forming the sheet of acrylic or plastic with the glass
3 being attached to, by being sucked into, the sheet of acrylic or plastic for added effects.
- 1 11. The method as defined in claim 8, wherein said step of vacuum forming the sheet of
2 acrylic or plastic includes vacuum forming the sheet of acrylic or plastic with the any

- 
- 1 other type item being attached to, by being sucked into, the sheet of acrylic or plastic
 - 2 for added effects.

10072575.020302